

Sika® - The first choice in RV Bonding and Sealing Applications

The right product for the job...that's Sika's approach to bonding and sealing. Instead of a "one-sealant fits all" approach, Sika® provides a systematic approach to determining the best bonding and sealing solutions. Sika® manufactures a variety of specialty adhesives & high strength elastic bonding adhesives to actually replace mechanical fastening systems, as well as sealants for general sealing applications. Sika® will work with you from designing proper adhesive and sealant joints through product selection to the working instructions, ensuring the products are correctly installed in the manufacturing process.

Globally, Sika's reliability has been proven through a broad range of bonding applications and millions of successful windshield replacements in the aftermarket. In North America, Sika's experience at Automotive, Truck, RV, and Marine OEM's and in Aftermarket Glass Replacement spans over fifteen years.

Transportation OEM bonding applications include sidewalls, roofs, modular windows, windshields, skylights, side windows, and moon roofs. These applications are found at most of the major OEMs in each transportation market segments. Manual, bulk and robotic dispensing processes are all options Sika® uses to best fit each application.

■ Sika® has pioneered RV applications such as sidewall bonding, direct glazing, and structural bonding for most of the major RV Manufacturers.



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Visit us on the World Wide Web at:
www.sikaindustry.com

Customer Service
(800) 688-7452

Technical Service
(888) 832-7452

SIKA warrants its products for one year from date of installation to be free from manufacturing defects and to meet the technical properties listed on the current Technical Data / Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES.

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Proud Member and Manufacturer of Verified Components.

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Industry



Don't Just Patch Roof Leaks ... Cure Them!



Sika Introduces a Roof Sealant that Cures!

Sika® has dedicated considerable resources in developing a roof sealant for EPDM roof membrane. The result is a novel solution in RV roof sealing! With the introduction of Sikaflex®-715, the RV Industry now has available for the first time a “chemical curing roof sealant”. Truly this sets Sikaflex®-715 apart in the industry and is a technological breakthrough.

Key Benefits of Sikaflex®-715

Sikaflex®-715 = Cross-Linking Durability

Borne in the Sikaflex® tradition, Sikaflex®-715 is moisture cured, flexible, elastic, and durable. Traditional roof sealants are non-curing, drying, elastomer products. In essence these products never cure; rather they are more like putty. Sikaflex®-715 cures and this imparts a highly elastic internal strength to the product.

Sikaflex®-715 provides a durable sealant!



■ Traditional sealant has stringy, putty like substance and easily pulls apart and breaks.



■ Sikaflex®-715 is a “cured” product and demonstrates good flexibility and retains its shape.

Sikaflex®-715 = Crack Resistant

Imagine a roof sealant that won't crack and the peace of mind that your RVs won't leak. Traditional roof sealants have large shrinkage characteristics, quickly dry and crack when exposed to the environment. Cracking roof sealant which causes leaks has been a persistent problem in the RV Industry. Sikaflex®-715 is UV stable and stands up to the harshest environmental conditions. From extreme cold to hot and humid the product remains stable and the RV sealed. When a sealant cracks it creates a path for water to enter the RV.



Left undetected it spells disaster for the owner and costly repairs for the manufacturer. In many cases mold has grown in the structure of RVs and caused extensive damage to the RV and personal property. **Sikaflex®-715 provides peace of mind!**

■ Traditional industry roof sealant showing common problematic cracking.

Sikaflex®-715 = Semi Self-Leveling

The typical RV has a variety of roof penetrations around screws, skylights, vents and antennas. These items have a wide range of profiles that must be sealed completely to prevent water intrusion. With Sikaflex®-715 the sealant is semi self-leveling which means the product stays where it has been dispensed. The product flows just enough to conform to the profile of the items but will not flow away from the profile. The viscosity of the product covers fasteners such as screws not allowing the fasteners head to be exposed. Sikaflex®-715 conforms to trim profiles, bridges gaps and fills low spots. **Sikaflex®-715 provides proven performance!**

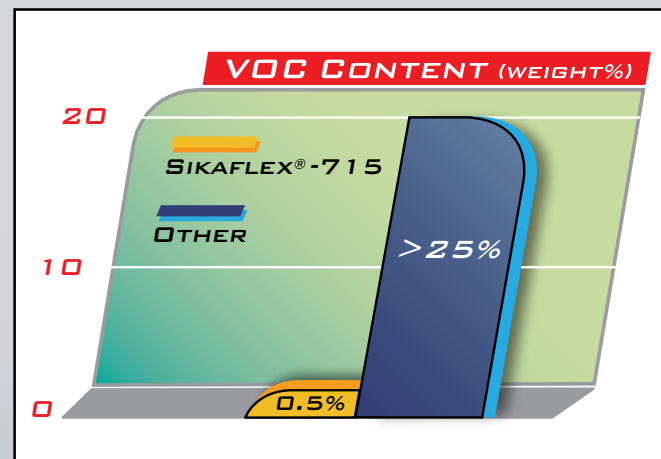


■ Sikaflex®-715 exhibits excellent semi self-leveling & flow characteristics.

Sikaflex®-715 = Low Shrinkage/Low VOCs

Traditional roof sealants are solvent-laden and that translates into high VOCs, typically measured at greater than 25%. Another thing to consider is that these solvents are evaporating into the atmosphere and in reality 25% of the product is disappearing. Sikaflex®-715 has a VOC content of less than 0.5% which means virtually none of the Sikaflex®-715 is evaporating and almost no VOCs are being released into the atmosphere. Finally, no solvent means low shrinkage.

Sikaflex®-715 is environmentally friendly!



Sikaflex®-715 Semi Self-Leveling Roof Membrane Sealer

Sikaflex®-715 is a one-component silane terminated polymer (STP) sealant with excellent adhesion and UV resistance. Sikaflex®-715 is suitable for sealing a wide variety of RV roofing components including, EPDM, TPO; metals such as anodized and bare aluminum; phosphated, chromated and zinc plated steel; metal primers; 2-part coatings; ceramics and plastics. Seek plastic manufacturer's advice before using on plastics that are prone to stress cracking. It is highly recommended to read the Sikaflex-715 (SikaSense-3502/11 in the SikaSense section) Product Data Sheet and Material Safety Data Sheet before use. Both of these documents are available on the Sika web site at www.sikaindustry.com

Product Benefits

- **Cross-Linking Durability**
- **Very good adhesion to EPDM & TPO**
- **Semi self-leveling**
- **Excellent dispensing characteristics**
- **Primerless adhesion to difficult substrates**
- **Isocyanate free**
- **Low VOC content**
- **Excellent UV resistance**



Product Ordering Information

SKU#	Packaging Description	Quantity	Color
0715241	10.1 oz. Cartridges	24 per Case	White
0715551	50 gal. Drum	1	White

SikaSense®-3502/11 Surface Cleaner and Adhesion Promoter

SikaSense®-3502/11 is a fast drying primer for EPDM rubber, TPO and plastics such as polypropylene and polyethylene. Substrates pre-treated with SikaSense®-3502/11 are intended for use with Sikaflex®-715 silane terminated polymer sealer. It is highly recommended to read the Sikaflex-715 (SikaSense-3502/11 in the SikaSense section) Product Data Sheet and Material Safety Data Sheet before use. Both of these documents are available on the Sika web site at www.sikaindustry.com.



Product Ordering Information

SKU#	Packaging Description	Quantity	Color
I35024C	Pint Can	4 per Case	Clear
I35028P	8 Kg Pail (Approx. 2 1/2 gallons)	1	Clear